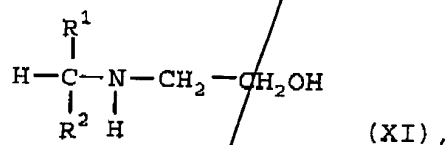


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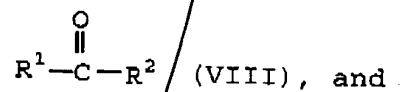
Sub C1
B2 Please substitute the following for Claim 79:

79. A process for the preparation of an N-substituted monoethanolamine, the process comprising contacting a ketone, monoethanolamine, and H₂ in the presence of a catalyst comprising a metal selected from the group consisting of platinum and palladium, and essentially in the absence of any non-reactive solvent,

wherein the N-substituted monoethanolamine has formula (XI):



the ketone has formula (VIII):



R¹ and R² are independently selected from the group consisting of hydrocarbyl and substituted hydrocarbyl.

Please cancel claim 80.